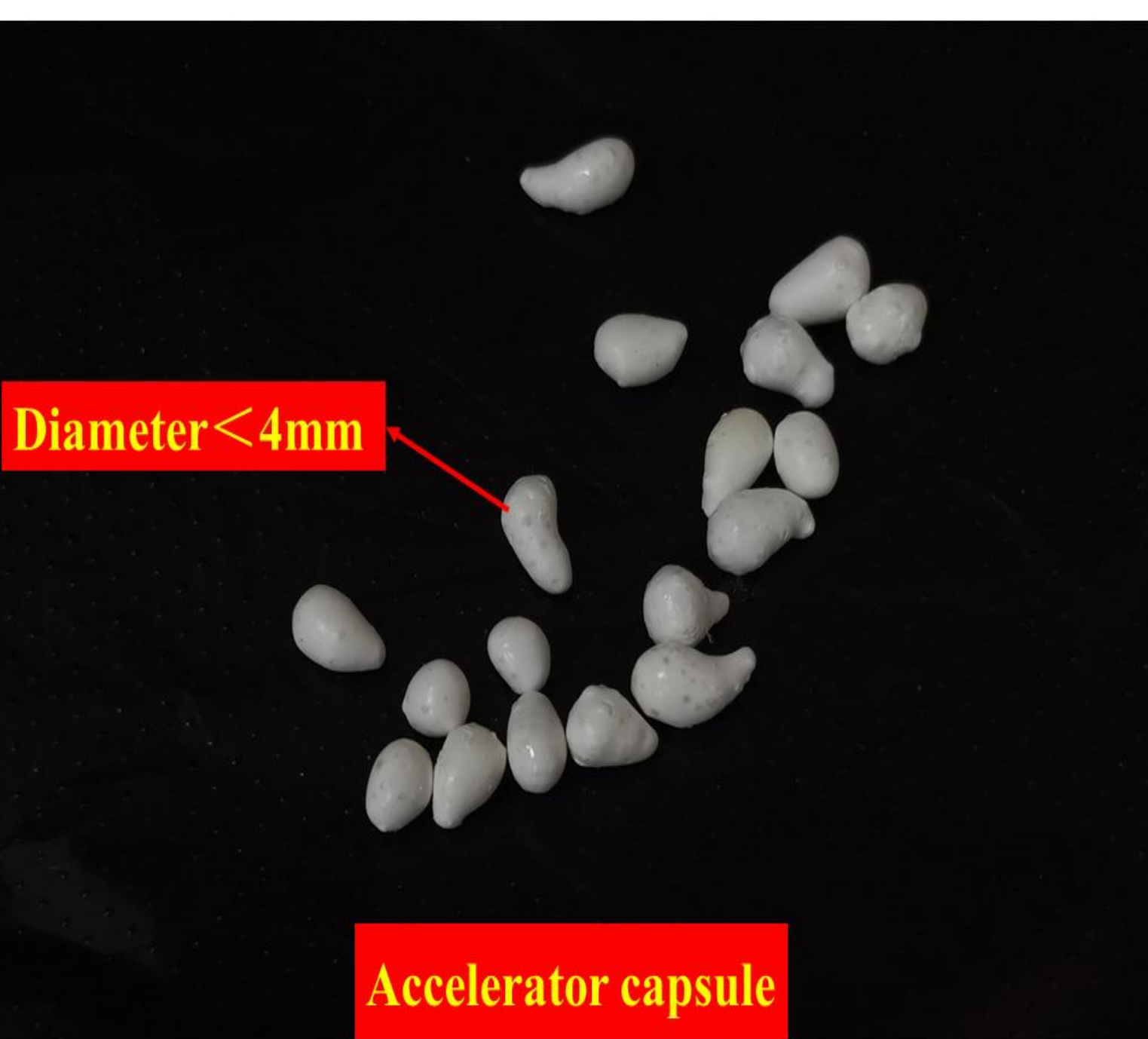


Introduction

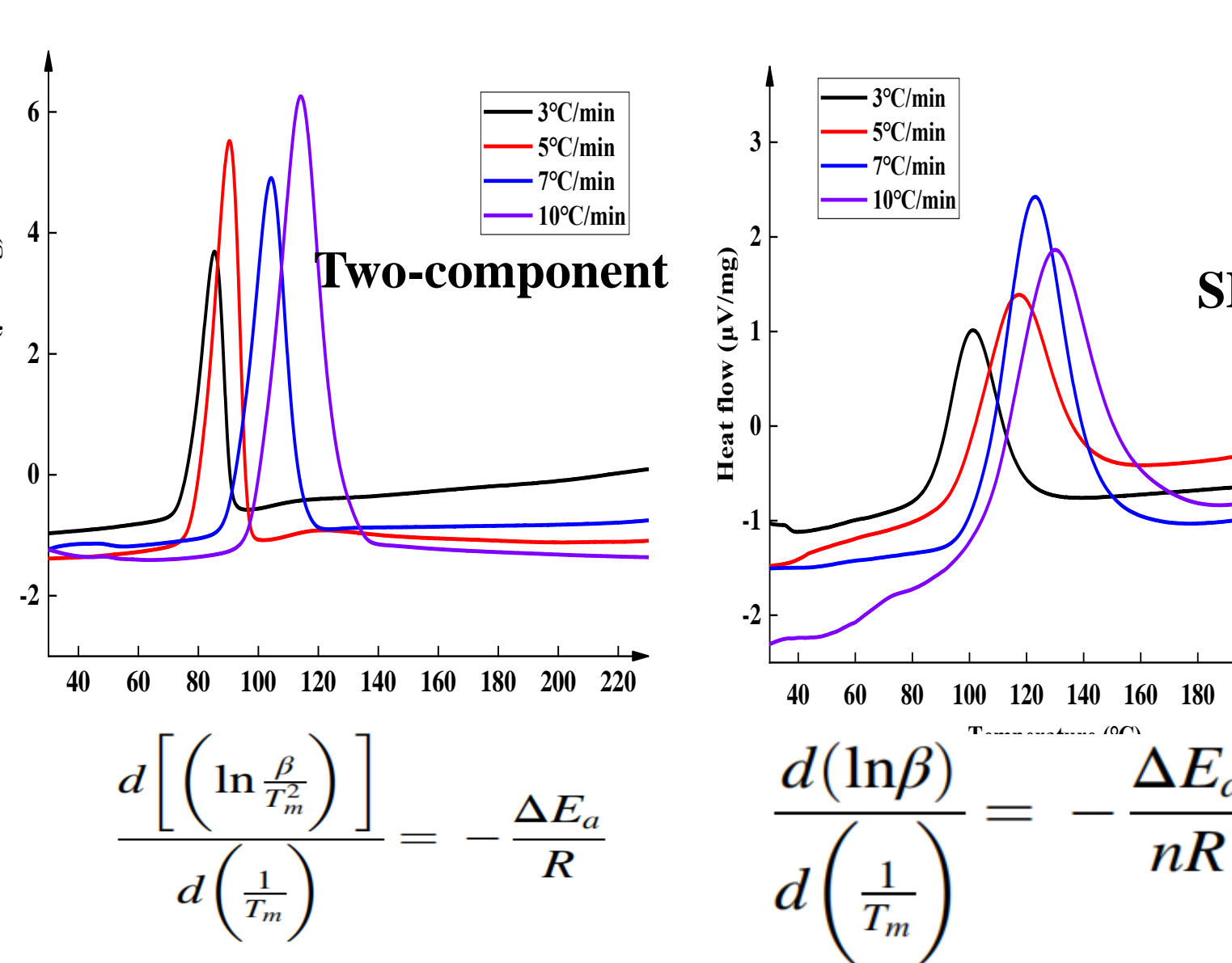


- The task of road maintenance in China is enormous.
- Asphalt-based grouting adhesive is prone to failure, while the two-component epoxy resin grouting adhesive is inconvenient to use and other shortcomings.

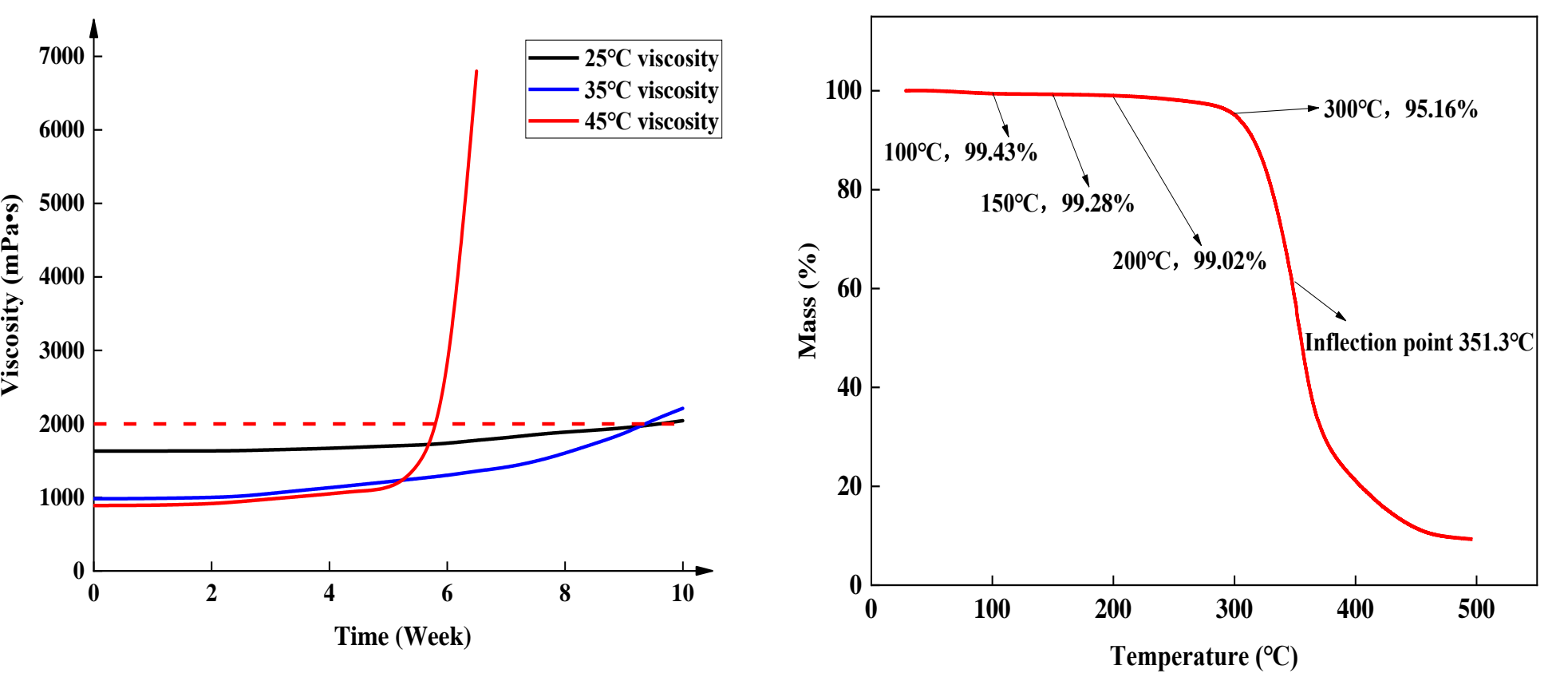


Materials and Methods

Materials and Methods section showing various experimental setups and specimen details.

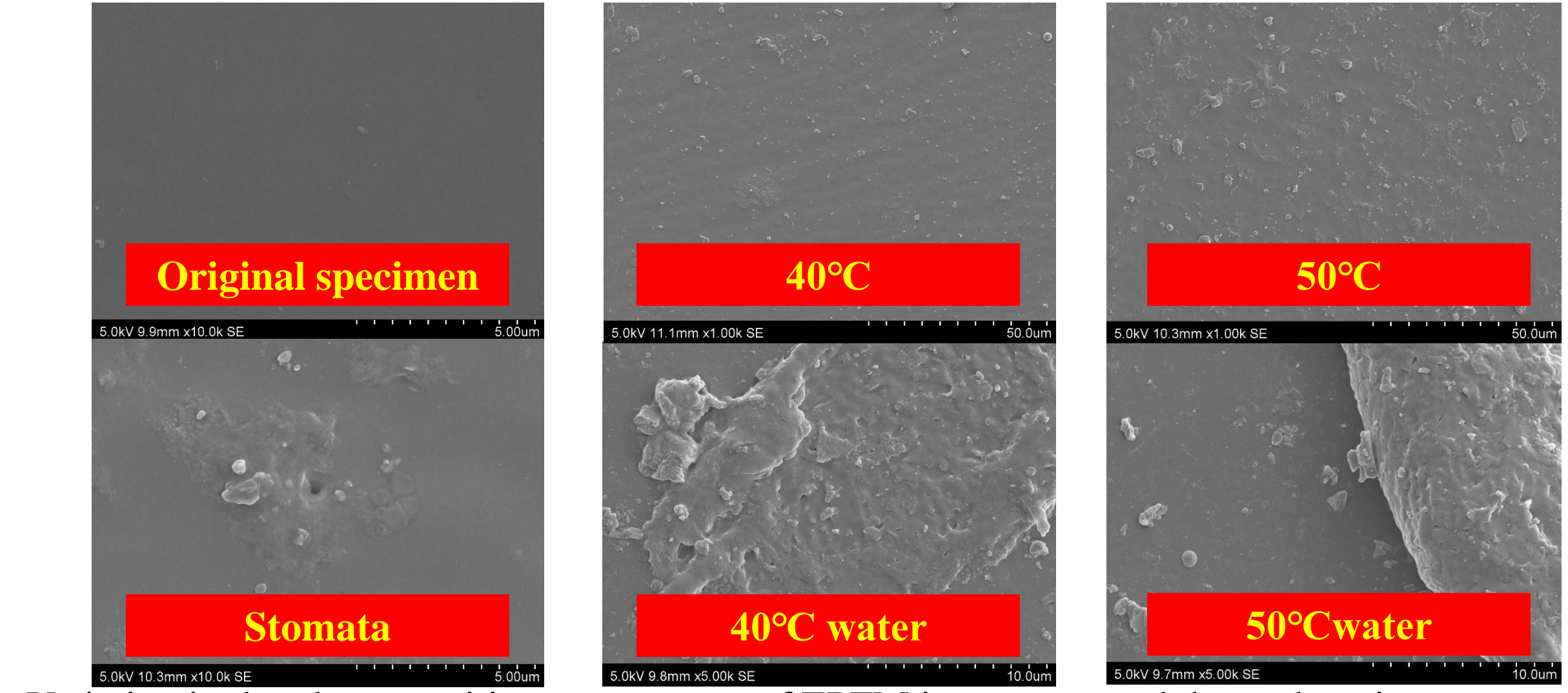
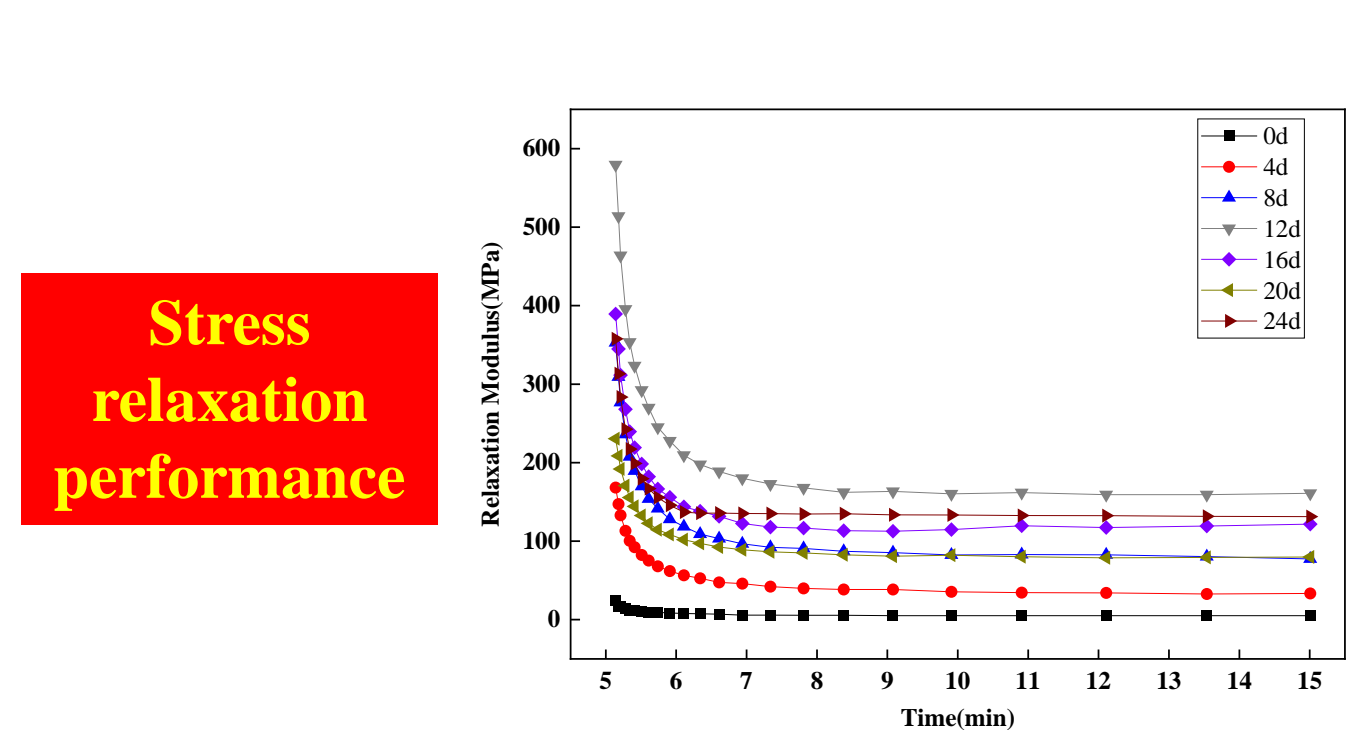
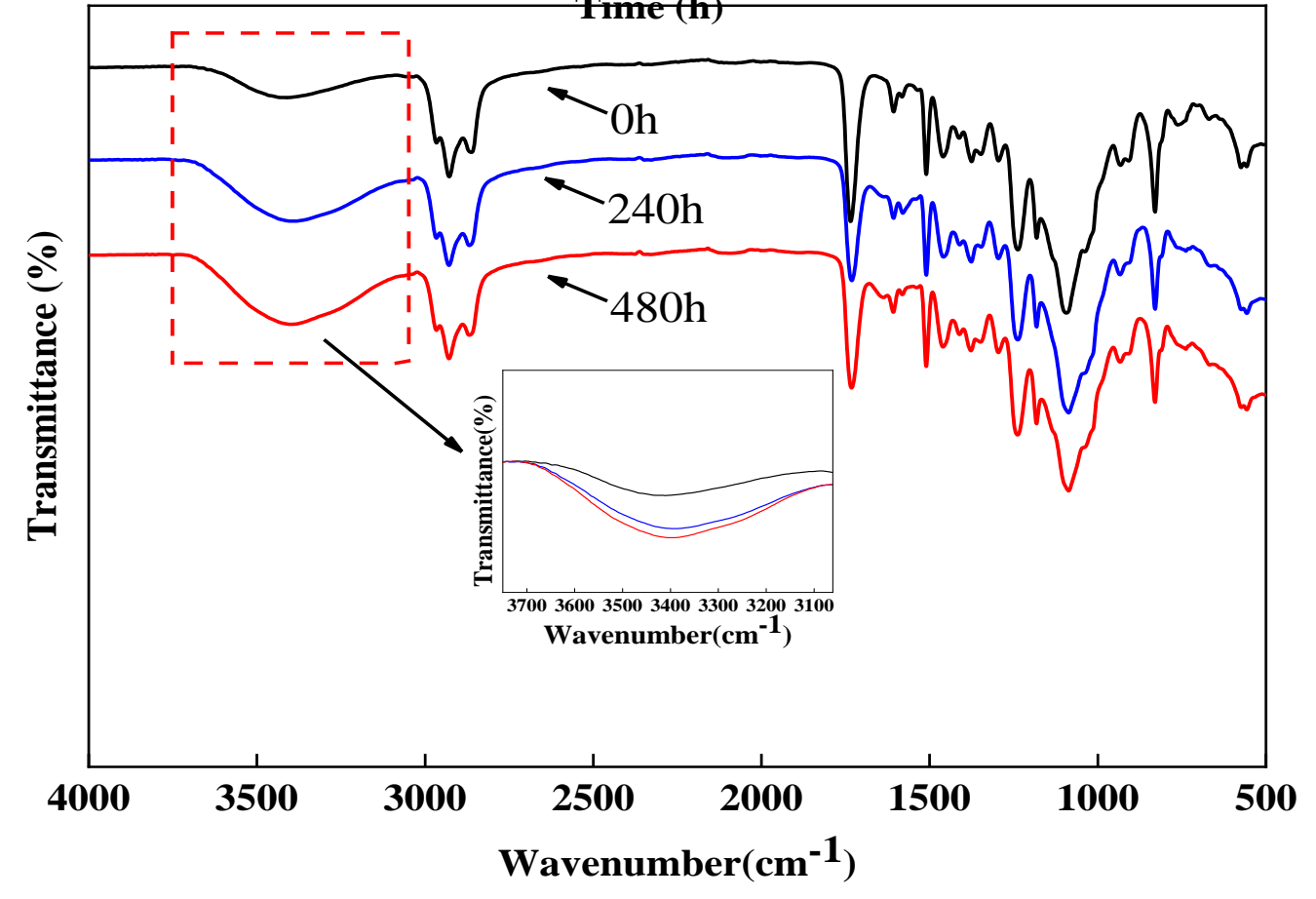
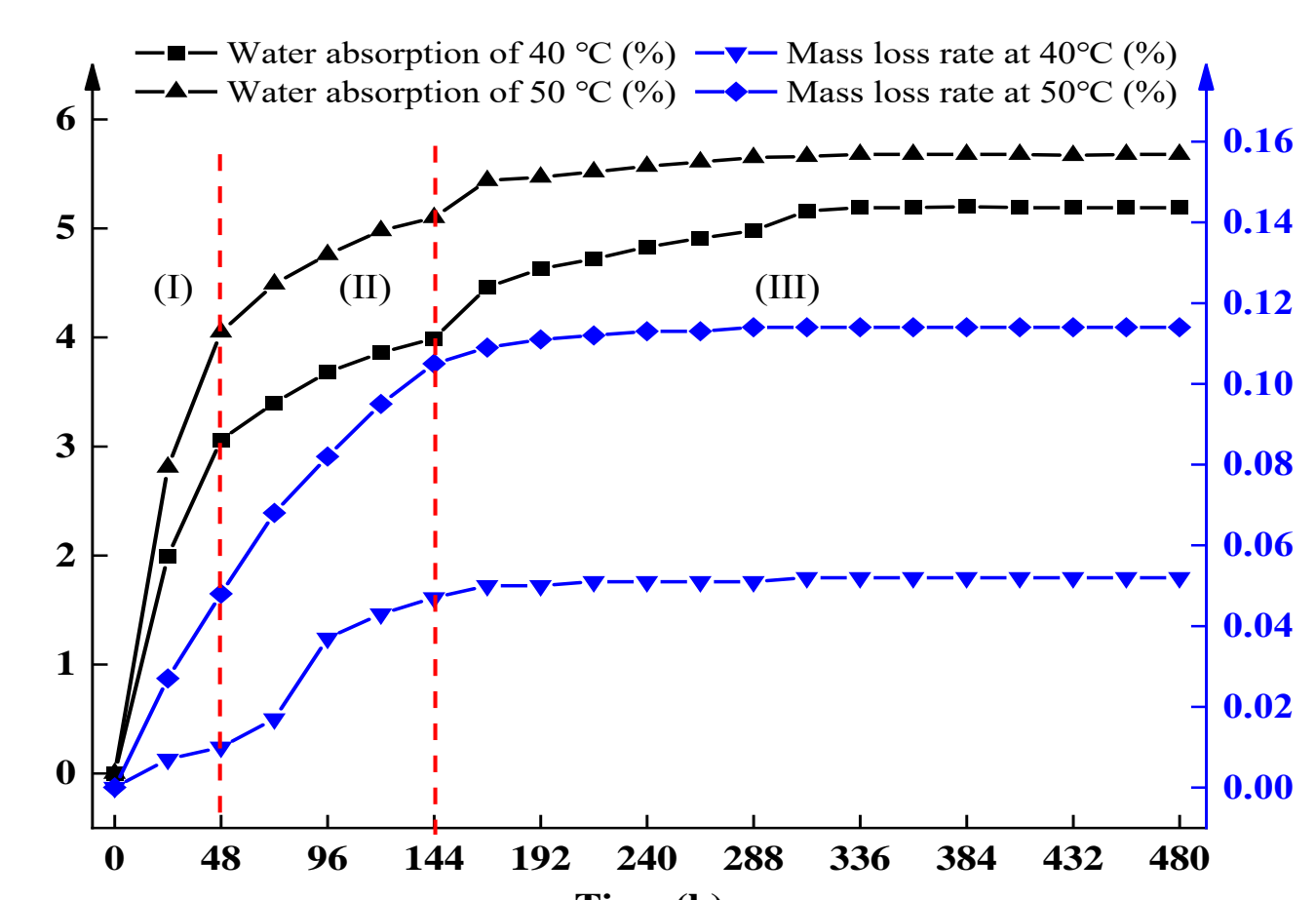


The reaction orders of the two-component and SEPS can be calculated as 0.72 and 0.87, which are similar to the first-order reaction.



- SEPS has good storage stability under the conditions of 25-35°C.
- The SEPS-cured product has good thermal stability and meets the requirements of use.

Results and Discussion



Variation in the glass transition temperature of EPFM in aqueous and thermal environments

Time Condition	0d	4d	8d	12d	16d	20d	24d
40°C	-9.62	-2.73	-1.38	-0.58	1.18	1.23	2.12
50°C	-9.62	1.11	1.38	1.62	1.98	2.67	3.39
40°C water	-9.62	-14.04	-14.58	-17.50	-18.45	-18.86	-18.99
50°C water	-9.62	-13.59	-17.14	-17.51	-17.77	-18.25	-19.14

Conclusion

- Under normal temperature conditions, SEPS has a long storage stability period and is a primary curing reaction. It also has excellent thermal stability.
- The water absorption of SEPS can be divided into three stages, SEM images show that the surface of the EPFM does not produce cracks under the swelling stress of water.
- The hydrolysis of SEPS is not significant under the effect of hydrothermal coupling.
- The glass transition temperature of SEPS increases in a hot environment and decreases in a water environment.
- Compared with the thermal environment, water can further weaken the stress relaxation performance of the SEPS.